

**1. Identification**

**Product identifier** SALVATION

**Other means of identification**

SDS number 538N-12A

Product code HIL00298

**Recommended use** Stripper

**Recommended restrictions** For Labeled Use Only

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** HILLYARD INDUSTRIES

**Address** 302 North Fourth St.  
St. Joseph, MO 64501

**Contact person** Regulatory Affairs

**Telephone number** (800) 365-1555 (Ext. 8206)

**Fax** (816) 383-8406

**E-mail** regulatoryaffairs@hillyard.com

**Emergency telephone #** (800) 424-9300  
(Only in the event of chemical emergency involving a spill, leak, fire, exposure or accident involving chemicals)

**2. Hazard(s) identification**

**Physical hazards** Not classified.

**Health hazards** Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 1

**Environmental hazards** Hazardous to the aquatic environment, acute hazard Category 3  
Hazardous to the aquatic environment, long-term hazard Category 3

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Danger

**Hazard statement** Causes skin irritation. Causes serious eye damage. May be harmful if swallowed. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

**Precautionary statement**

**Prevention** Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves. Wear eye/face protection. Do not take internally. Do not eat, drink or smoke when using this product.

<b>Response</b>	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If swallowed: Do not induce vomiting. Drink large quantities of water. Call a physician immediately. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law in compliance with applicable federal, state and local requirements. CONTAINER DISPOSAL: Triple rinse (or equivalent). Then offer clean, dry container for recycling or reconditioning.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	Do not get in eyes, on skin, or on clothing. Use With Adequate Ventilation. Avoid breathing vapors or spray mist. Open windows and doors, use exhaust fans or other means to insure fresh air entry during application and drying. Personal Protective Equipment: When there is a danger of contact with the concentrate, use chemical safety goggles, impervious gloves, and protective clothing. Wear impervious/slip-resistant boots such as Hillyard Stripping Boots while standing in the stripping solution.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Ethanolamine		141-43-5	5 - < 10
Sodium metasilicate		6834-92-0	5 - < 10
Other components below reportable levels			80 - < 90

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

This product is miscible in water. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

### Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethanolamine (CAS 141-43-5)	PEL	6 mg/m <sup>3</sup>
		3 ppm

#### US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value
Ethanolamine (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm

#### NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
Ethanolamine (CAS 141-43-5)	IDLH	3 %
		30 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Components	Type	Value
Ethanolamine (CAS 141-43-5)	STEL	15 mg/m <sup>3</sup>
		6 ppm
	TWA	8 mg/m <sup>3</sup> 3 ppm

### Biological limit values

No biological exposure limits noted for the ingredient(s).

<b>Appropriate engineering controls</b>	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Avoid contact with eyes. Chemical safety goggles when working with concentrate.
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves.
<b>Other</b>	Impervious boots and aprons where splashing of concentrate is a problem; otherwise, use uniforms or coveralls.
<b>Respiratory protection</b>	Not normally required with adequate ventilation. If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.
<b>Thermal hazards</b>	None known. Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

<b>Appearance</b>	Clear colorless liquid
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Colorless
<b>Odor</b>	non-objectionable odor
<b>Odor threshold</b>	Not available
<b>pH</b>	> 13 - < 14
<b>Melting point/freezing point</b>	Not applicable / Not available
<b>Initial boiling point and boiling range</b>	210 °F (98.89 °C)
<b>Flash point</b>	>212.0 °F (>100.0 °C) Tag Closed Cup
<b>Evaporation rate</b>	<1 Ethyl ether = 1
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	16.94 mm Hg
<b>Vapor density</b>	0.7865 AIR=1
<b>Relative density</b>	1.05 at 77°F
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	100 % Complete
<b>Partition coefficient (n-octanol/water)</b>	Not available
<b>Auto-ignition temperature</b>	Not available
<b>Decomposition temperature</b>	Not available
<b>Viscosity</b>	Not available
<b>Other information</b>	
<b>Density</b>	8.79 lb/gal
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.

Percent volatile > 91 - < 93 %  
VOC 10 %

## 10. Stability and reactivity

**Reactivity** Reacts violently with strong acids. This product may react with oxidizing agents.  
**Chemical stability** Material is stable under normal conditions.  
**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.  
**Conditions to avoid** Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Do not mix with other chemicals.  
**Incompatible materials** Strong acids. Strong oxidizing agents. Oxidizing agents.  
**Hazardous decomposition products** No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

**Inhalation** Prolonged inhalation may be harmful.

**Skin contact** Causes skin irritation.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

**Eye contact** Causes serious eye damage.

**Ingestion** Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

### Information on toxicological effects

**Acute toxicity** Not known.

Components	Species	Test Results
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Ethanolamine (CAS 141-43-5)

**Acute**

**Dermal**

LD50	Rat	1 g/kg
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Sodium metasilicate (CAS 6834-92-0)

**Acute**

**Oral**

LD50	Rat	1280 mg/kg
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**Skin corrosion/irritation** Causes skin irritation.

**Serious eye damage/eye irritation** Causes serious eye damage.

### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

### IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

## US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Prolonged inhalation may be harmful.
<b>Chronic effects</b>	May be harmful if absorbed through skin. Prolonged inhalation may be harmful.  Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

## 12. Ecological information

**Ecotoxicity** Harmful to aquatic life with long lasting effects.

Product		Species	Test Results
<b>SALVATION</b>			
<b>Aquatic</b>			
Crustacea	EC50	Daphnia	190.2625 mg/l, 48 hours estimated
Fish	LC50	Fish	331.2573 mg/l, 96 hours estimated

Components		Species	Test Results
Ethanolamine (CAS 141-43-5)			
<b>Aquatic</b>			
<i>Acute</i>			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	114 - 196 mg/l, 96 hours

**Persistence and degradability** No data is available on the degradability of this product.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

Ethanolamine -1.31

**Mobility in soil** No data available.

**Other adverse effects** The product contains volatile organic compounds which have a photochemical ozone creation potential.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** D002: Waste Corrosive material [pH ≤2 or ⇒12.5, or corrosive to steel]  
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Waste from normal product use may be sewerred to a public owned treatment works (POTW) in compliance with applicable Federal, State, and local pretreatment requirements.

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Triple rinse (or equivalent). Then offer clean, dry container for recycling or reconditioning.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### Toxic Substances Control Act (TSCA)

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Skin corrosion or irritation  
Serious eye damage or eye irritation

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Contains component(s) regulated under the Safe Drinking Water Act.

### US state regulations

#### California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 01-29-2015  
**Revision date** 02-20-2026  
**Version #** 04  
**HMIS® ratings** Health: 3  
Flammability: 0  
Physical hazard: 0

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**Revision information** Physical & Chemical Properties: Multiple Properties  
Regulatory information: California Proposition 65