

1. Identification

Product identifier CITRUS SCRUB

Other means of identification

SDS number 565N-125A

Product code HIL00143

Recommended use General Cleaner

Recommended restrictions For Labeled Use Only

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HILLYARD INDUSTRIES

Address 302 North Fourth St.
St. Joseph, MO 64501

Contact person Regulatory Affairs

Telephone number (800) 365-1555 (Ext. 8206)

Fax (816) 383-8406

E-mail regulatoryaffairs@hillyard.com

Emergency telephone # (800) 424-9300

(Only in the event of chemical emergency involving a spill, leak, fire, exposure or accident involving chemicals)

2. Hazard(s) identification

Physical hazards Flammable liquids Category 3

Health hazards Skin corrosion/irritation Category 2

Sensitization, skin Category 1

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 3

Hazardous to the aquatic environment, long-term hazard Category 3

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention

Keep away from heat/sparks/open flames/hot surfaces. No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/eye protection/face protection. Avoid release to the environment.

Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep cool.
Disposal	Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law in compliance with applicable federal, state and local requirements. CONTAINER DISPOSAL: Triple rinse (or equivalent). Then offer clean, dry container for recycling or reconditioning.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
d-Limonene		5989-27-5	5 - < 10
Other components below reportable levels			90 - 100

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OARS. Workplace Environmental Exposure Level (WEEL) Guide

Components	Type	Value
d-Limonene (CAS 5989-27-5)	TWA	165.5 mg/m3
		30 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Avoid contact with eyes. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

None normally required. If unable to avoid prolonged or repeated contact with skin, wear impervious clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Use With Adequate Ventilation.

Thermal hazards

None known.

General hygiene considerations When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	Clear, orange liquid
Physical state	Liquid.
Form	Liquid.
Color	Orange
Odor	Citrus odor
Odor threshold	Not Available
pH	7.2 - 7.6
Melting point/freezing point	Not Available
Initial boiling point and boiling range	207 °F (97.22 °C)
Flash point	121.0 °F (49.4 °C) Tag Closed Cup
Evaporation rate	<1 Ethyl ether=1
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	17.32 mm Hg
Vapor density	0.9961 Air=1
Relative density	0.998 at 77°F
Solubility(ies)	
Solubility (water)	Moderate
Partition coefficient (n-octanol/water)	Not Available
Auto-ignition temperature	Not Available
Decomposition temperature	Not Available
Viscosity	Not Applicable
Other information	
Density	8.31 lb/gal
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Percent volatile	86.5 - 88 %
VOC	8.35 % EPA VOC 8.35 % CARB VOC

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics	Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
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Information on toxicological effects

Acute toxicity	Not known.
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Product	Species	Test Results
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CITRUS SCRUB

Acute

Oral

LD50	Rat	373 g/kg
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Components	Species	Test Results
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d-Limonene (CAS 5989-27-5)

Acute

Dermal

LD50	Rabbit	> 5 g/kg
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Oral

LD50	Rat	5 g/kg
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Skin corrosion/irritation	Causes skin irritation.
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Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
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Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
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Skin sensitization	May cause an allergic skin reaction.
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Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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Carcinogenicity	Not classifiable as to carcinogenicity to humans.
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IARC Monographs. Overall Evaluation of Carcinogenicity

d-Limonene (CAS 5989-27-5)	3 Not classifiable as to carcinogenicity to humans.
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OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
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Specific target organ toxicity - single exposure	Not classified.
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Specific target organ toxicity - repeated exposure	Not classified.
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Aspiration hazard	Prolonged inhalation may be harmful.
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Chronic effects	Prolonged inhalation may be harmful.
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12. Ecological information

Ecotoxicity	Harmful to aquatic life with long lasting effects.
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Product	Species		Test Results
CITRUS SCRUB			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia	827.8495 mg/l, 48 hours estimated
Fish	LC50	Fish	7.6955 mg/l, 96 hours estimated

Components	Species		Test Results
d-Limonene (CAS 5989-27-5)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Water flea (Daphnia pulex)	69.6 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	0.619 - 0.796 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

d-Limonene 4.57

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations. Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D001: Waste Flammable material with a flash point <140 F The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Triple rinse (or equivalent). Then offer clean, dry container for recycling or reconditioning.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

UN number	UN1993
UN proper shipping name	Flammable liquid, n.o.s. (D-Limonene)
Transport hazard class(es)	
Class	3
Subsidiary hazard	-
Label(s)	3
Packing group	III
Environmental hazards	NO
ERG Code	128
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

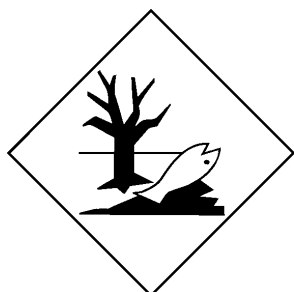
IMDG

UN number UN1993
UN proper shipping name FLAMMABLE LIQUID, N.O.S. (D-Limonene), MARINE POLLUTANT
Transport hazard class(es)
Class 3
Subsidiary hazard -
Label(s) 3
Packing group III
Environmental hazards
Marine pollutant Yes
EmS F-E, S-E
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

IATA; IMDG



Marine pollutant



General information IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categoriesFlammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation
Respiratory or skin sensitization**SARA 313 (TRI reporting)**

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations**California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 10-23-2014**Revision date** 07-28-2025**Version #** 04**HMIS® ratings**
Health: 2
Flammability: 3
Physical hazard: 0**Disclaimer**

No representations or warranties, either express or implied, of merchantability, fitness for a particular purpose, or of any nature are made with respect to the product(s) or information contained in this material safety data sheet. The information and recommendations contained in this Material Safety Data Sheet are supplied pursuant to 29 CFR 1910.1200 of the Occupational Safety and Health Standards Hazard Communication Rule. All information contained herein is presented in good faith and is believed to be appropriate and accurate. The buyer or user assumes all risks associated with the use, misuse or disposal of this product. The buyer or user is responsible to comply with all federal, state or local regulations concerning the use, misuse or disposal of these products.

Revision information

Hazard(s) identification: Hazard statement
Hazard(s) identification: Disposal
Physical & Chemical Properties: Multiple Properties
Toxicological Information: Toxicological Data
Ecological Information: Ecotoxicity
Transport Information: Material Transportation Information
Regulatory information: California Proposition 65
GHS: Classification